

**AMENDMENT NO. 2 AUGUST 2019**  
**TO**  
**IS 2385 : 1977 SPECIFICATION FOR HOT ROLLED MILD**  
**STEEL SHEET AND STRIP IN COIL FORM FOR COLD-**  
**REDUCED TINPLATE AND COLD-REDUCED**  
**BLACKPLATE**

*(First Revision)*

*(Page 3, clause 0.2)* — Substitute ‘IS 1993 : 2018/ISO 11949 : 2016 Cold-reduced tinmill products — electrolytic tinplate (*fifth revision*)’ for ‘IS : 1993-1962\*’.

*(Page 3, footnote\*)* — Delete.

*(Page 4, clause 2.0)* — Substitute ‘IS 1956 (Part 4) : 2013 Glossary of terms relating to iron and steel: Part 4 Flat products (*second revision*)’ for ‘IS : 1956 (Part IV)-1974\*’.

*(Page 4, footnote\*)* — Delete.

*(Page 5, clause 3.1)* — Substitute ‘IS 1387 : 1993 General requirements for the supply of metallurgical materials (*second revision*)’ for ‘IS : 1387-1967\*’.

*(Page 5, clause 4.1)* — Substitute the following for the existing clause:

‘**4.1** Steel shall be manufactured by any process of steel making at the discretion of the manufacturer.’

*(Page 5, clause 5.1)* — Substitute the following for the existing clause:

“**5.1** Ladle analysis of the material when carried out either by the method specified in the relevant part of IS 228 ‘Methods of chemical analysis of steels (*second revision*) (in parts)’ or any other established instrumental/chemical method, shall be as given in Table 1. In case of dispute, the procedure given in the relevant part of IS 228 shall be the referee method.”

*(Page 5, footnote\*)* — Delete.

## **Amendment No. 2 to IS 2385 : 1977**

(Page 5, clause **5.1**, line 2) — Substitute ‘IS 228 Methods of chemical analysis of steels (*second revision*) (in parts)’ for ‘IS : 228-1958†’.

(Page 5, footnote†) — Delete.

(Page 6, clause **8.1**, line 2) — Substitute ‘IS 1852 : 1985 Specification for rolling and cutting tolerances for hot rolled steel products’ for ‘IS : 1852-1973\*’.

(Page 6, footnote\*) — Delete.

(Page 7, clause **10.1.1**) — Substitute the following for the existing clause:

‘**10.1.1** The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act*, 2016 and the Rules and Regulations framed thereunder, and the products may be marked with the standard mark.’